

Safety Data Sheet

acc. to OSHA HCS

Printing date: 11/12/2025

Revised on: 11/05/2025

1 Identification

- **Product Name:** RR-2000 EPOXY PRIMER PT A
- **Product Number:** 194-M0-101
- **Manufacturer/Supplier:**
Harrison Paint Company
1329 Harrison Ave SW
Canton, OH 44706
USA
- **Information telephone number:** 330-455-5125
- **Emergency telephone number:** 330-455-5125

2 Hazard(s) identification

- **Classification of the substance or mixture:**
Skin Irritation 2 H315 Causes skin irritation.
Eye Irritation 2A H319 Causes serious eye irritation.
Sensitization - Skin 1 H317 May cause an allergic skin reaction.
Germ Cell Mutagenicity 1B H340 May cause genetic defects.
Carcinogenicity 1B H350 May cause cancer.
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms:**



GHS07 GHS08

- **Signal word:** Danger
- **Hazard-determining components of labeling:**
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)
Solvent naphtha (petroleum), light arom.
oxirane, mono[(C12-14-alkyloxy)methyl] derivs
- **Hazard statements:**
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause genetic defects.
May cause cancer.
- **Precautionary statements:**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If on skin: Wash with plenty of water.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see on this label).
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.

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If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:**NFPA ratings (scale 0 - 4)**

Health = 2

Fire = 1

Reactivity = 0

HMIS-ratings (scale 0 - 4)

Health = *2

Fire = 1

Reactivity = 0

Other hazards:**Results of PBT and vPvB assessment:**· **PBT:** Not applicable.· **vPvB:** Not applicable.

3 Composition/information on ingredients

Chemical characterization: Mixture· **Description:** Mixture of the substances listed below with nonhazardous additions.**Hazardous components:**

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	80-100%
68609-97-2	oxirane, mono[(C12-14-alkyloxy)methyl] derivs	10-20%
100-51-6	Benzyl alcohol	2.5-5%
64742-95-6	Solvent naphtha (petroleum), light arom.	$\geq 0.1 \leq 0.5\%$

4 First-aid measures

Description of first aid measures:· **General information:** Immediately remove any clothing soiled by the product.**For inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **For skin contact:** Immediately wash with water and soap and rinse thoroughly.· **For eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**For swallowing:**

Do not induce vomiting; immediately call for medical help.

A person vomiting while lying on their back should be turned onto their side.

Information for doctor:· **Most important symptoms and effects, both acute and delayed:** No further relevant information available.*(Contd. on page 3)*

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- **Indication of any immediate medical attention and special treatment needed:**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media:**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture:** No further relevant information available.
- **Advice for firefighters:**
- **Protective equipment:** Wear self-contained respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures:** Not required.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, universal binder or other inert absorbent).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections:**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	90 mg/m ³
100-51-6	Benzyl alcohol	30 ppm
107-41-5	2-methylpentane-2,4-diol	2.3 ppm
108-65-6	2-methoxy-1-methylethyl acetate	50 ppm
1330-20-7	xylene	130 ppm
122-99-6	2-phenoxyethanol	1.5 ppm
100-41-4	ethylbenzene	33 ppm
98-82-8	Cumene	50 ppm
108-88-3	toluene	67 ppm
556-67-2	octamethylcyclotetrasiloxane	30 ppm

- **PAC-2:**

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	990 mg/m ³
100-51-6	Benzyl alcohol	52 ppm
107-41-5	2-methylpentane-2,4-diol	25 ppm
108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm
1330-20-7	xylene	920* ppm
122-99-6	2-phenoxyethanol	16 ppm

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100-41-4	ethylbenzene	1100* ppm
98-82-8	Cumene	300 ppm
108-88-3	toluene	560 ppm
556-67-2	octamethylcyclotetrasiloxane	68 ppm
· PAC-3:		
25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight \leq 700)	5,900 mg/m ³
100-51-6	Benzyl alcohol	740 ppm
107-41-5	2-methylpentane-2,4-diol	150 ppm
108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm
1330-20-7	xylene	2500* ppm
122-99-6	2-phenoxyethanol	97 ppm
100-41-4	ethylbenzene	1800* ppm
98-82-8	Cumene	730 ppm
108-88-3	toluene	3700* ppm
556-67-2	octamethylcyclotetrasiloxane	130 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling:**
 - Ensure good ventilation/exhaustion at the workplace.
 - Open and handle receptacle with care.
 - Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities:**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
 - Keep container tightly sealed.
 - Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s):** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters:**
- **Components with limit values that require monitoring at the workplace:**
 - The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
 - At this time, the other constituents have no known exposure limits.

100-51-6 Benzyl alcohol

WEEL Long-term value: 10 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.

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- **Exposure controls:**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before eating, smoking, using the restroom and at the end of the workday.
Store protective clothing separately.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low concentrations, use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves:**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material:**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties:**

- **General Information:**

- **Appearance:**

· Form:	Liquid
· Color:	Cloudy
· Odor:	Almost None
· Odor threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition:**

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	114-118 °C (237.2-244.4 °F)

- **Flash point:** 266 °C (510.8 °F)

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· Flammability (solid, gaseous):	Not applicable.
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	1.11 g/cm ³ (9.263 lbs/gal)
· Relative density:	Not determined.
· Vapour density:	Heavier than air.
· Evaporation rate:	Slower than ether.
· Solubility in / Miscibility with:	
Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	1.1 %
VOC content:	1.11-1.12 %
	12.4 g/l / 0.10 lb/gal
Solids content:	97.9 %
· Other information:	No further relevant information available.

10 Stability and reactivity

- **Reactivity:** No further relevant information available.
- **Chemical stability:**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions:** No dangerous reactions known.
- **Conditions to avoid:** Do not store or use near sparks, flame, or other ignition sources.
- **Incompatible materials:** Strong acids and alkalis, bleach, strong oxidizers.
- **Hazardous decomposition products:**
Burning may yield carbon monoxide, carbon dioxide, oxides of nitrogen, and various hydrocarbons.

11 Toxicological information

- **Information on toxicological effects:**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
100-51-6 Benzyl alcohol		
Oral	LD50	1,230 mg/kg (rat)

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Dermal LD50 2,000 mg/kg (rabbit)

· Primary irritant effect:**· on the skin:** Irritant to skin and mucous membranes.**· on the eye:** Irritating effect.**· Sensitization:** Sensitization possible through skin contact.**· Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

The product can cause inheritable damage.

· Carcinogenic categories:**· IARC (International Agency for Research on Cancer):**

1330-20-7	xylene	3
100-41-4	ethylbenzene	2B
98-82-8	Cumene	2B
108-88-3	toluene	3

· NTP (National Toxicology Program):

98-82-8	Cumene	R
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· OSHA-Ca (Occupational Safety & Health Administration):

None of the ingredients is listed.

12 Ecological information

· Toxicity:**· Aquatic toxicity:** No further relevant information available.**· Persistence and degradability:** No further relevant information available.**· Behavior in environmental systems:****· Bioaccumulative potential:** No further relevant information available.**· Mobility in soil:** No further relevant information available.**· Additional ecological information:****· General notes:**

Water hazard class 3 (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

· Results of PBT and vPvB assessment:**· PBT:** Not applicable.**· vPvB:** Not applicable.**· Other adverse effects:** No further relevant information available.

13 Disposal considerations

· Waste treatment methods:**· Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· Uncleaned packagings:**· Recommendation:** Disposal must be made according to official regulations.

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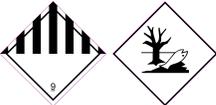
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Product Name: RR-2000 EPOXY PRIMER PT A*(Contd. from page 7)*· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· UN-Number:	
· DOT	Not Regulated
· IMDG, IATA	UN3082
· UN proper shipping name:	
· DOT	Not Regulated
· IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)), MARINE POLLUTANT
· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700))
· Transport hazard class(es):	
· DOT	
· Class	Not Regulated
· IMDG, IATA	
	
· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group:	
· DOT	Not Regulated
· IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Special precautions for user:	Warning: Miscellaneous dangerous substances and articles
· Hazard identification number (Kemler code):	90
· EMS Number:	F-A,S-F
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:	Not applicable.
· Transport/Additional information:	
· IMDG	
· Limited quantities (LQ):	5L

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· Excepted quantities (EQ):	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)), 9, III

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture:**
- **SARA:**

- **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

- **Section 313 (Specific toxic chemical listings):**

1330-20-7	xylene
122-99-6	2-phenoxyethanol
100-41-4	ethylbenzene
98-82-8	Cumene
108-88-3	toluene

- **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

- **Hazardous Air Pollutants**

1330-20-7	xylene
100-41-4	ethylbenzene
98-82-8	Cumene
108-88-3	toluene

- **Proposition 65:**

- **Chemicals known to cause cancer:**

64742-47-8	Distillates (petroleum), hydrotreated light
100-41-4	ethylbenzene
98-82-8	Cumene

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

64742-47-8	Distillates (petroleum), hydrotreated light
108-88-3	toluene

- **Carcinogenic categories:**

- **EPA (Environmental Protection Agency)**

1330-20-7	xylene	I
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100-41-4	ethylbenzene	D
98-82-8	Cumene	D, CBD
108-88-3	toluene	II

· TLV (Threshold Limit Value)

1330-20-7	xylene	A4
100-41-4	ethylbenzene	A3
108-88-3	toluene	A4

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).**· Hazard pictograms:**

GHS07 GHS08

· Signal word: Danger**· Hazard-determining components of labeling:**reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

Solvent naphtha (petroleum), light arom.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs

· Hazard statements:

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

May cause genetic defects.

May cause cancer.

· Precautionary statements:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

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- **National regulations:**
- **Information about limitation of use:**
Workers are not allowed to be exposed to the hazardous carcinogenic materials contained in this preparation. Exceptions can be made by the authorities in certain cases.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Laboratory
- **Contact:** Laboratory Manager
- **Date of preparation / last revision:** 11/12/2025
- **Abbreviations and acronyms:**
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 NIOSH: National Institute for Occupational Safety
 OSHA: Occupational Safety & Health
 TLV: Threshold Limit Value
 PEL: Permissible Exposure Limit
 REL: Recommended Exposure Limit
 Skin Irritation 2: Skin corrosion/irritation – Category 2
 Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
 Sensitization - Skin 1: Skin sensitisation – Category 1
 Germ Cell Mutagenicity 1B: Germ cell mutagenicity – Category 1B
 Carcinogenicity 1B: Carcinogenicity – Category 1B

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